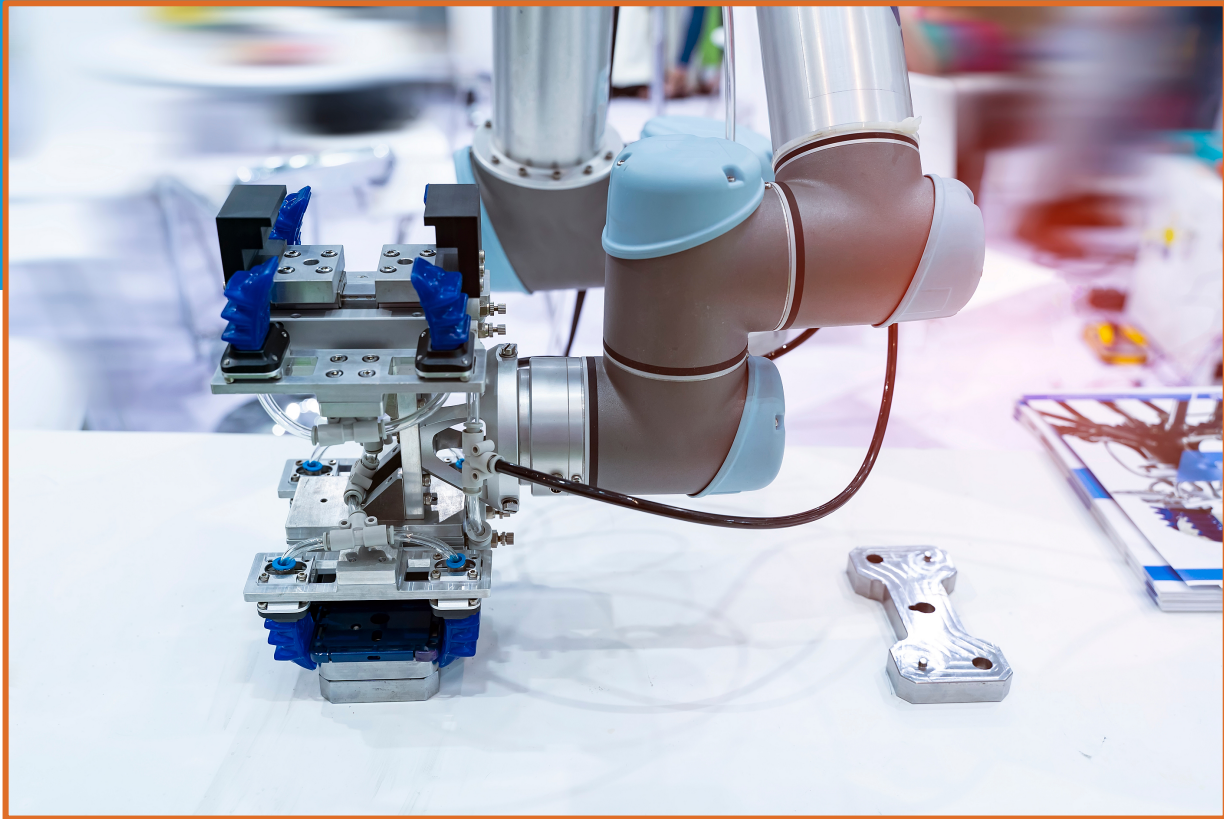




## Thermoelectric Coolers **for Machine Vision**

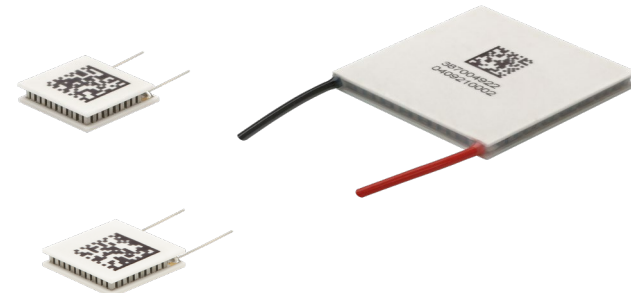
# Introduction



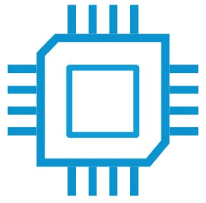
Machine vision is the replacement of human **examination, assessment and decision-making**



**Active Cooling** is required for Machine Vision Systems to deliver optimal image resolution.



# Application Overview



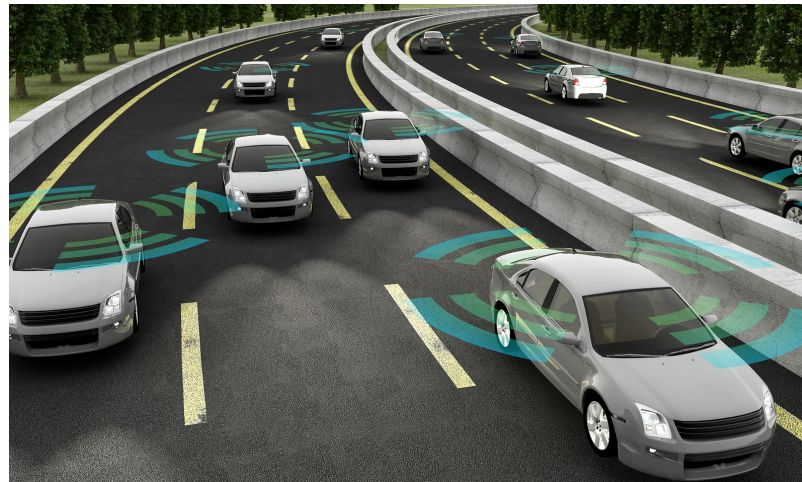
Machine vision applications use two main types of imaging sensors:

**CCD** (charge-coupled device) sensors

**CMOS** (complementary metal-oxide semiconductor) sensors



Inspection Systems

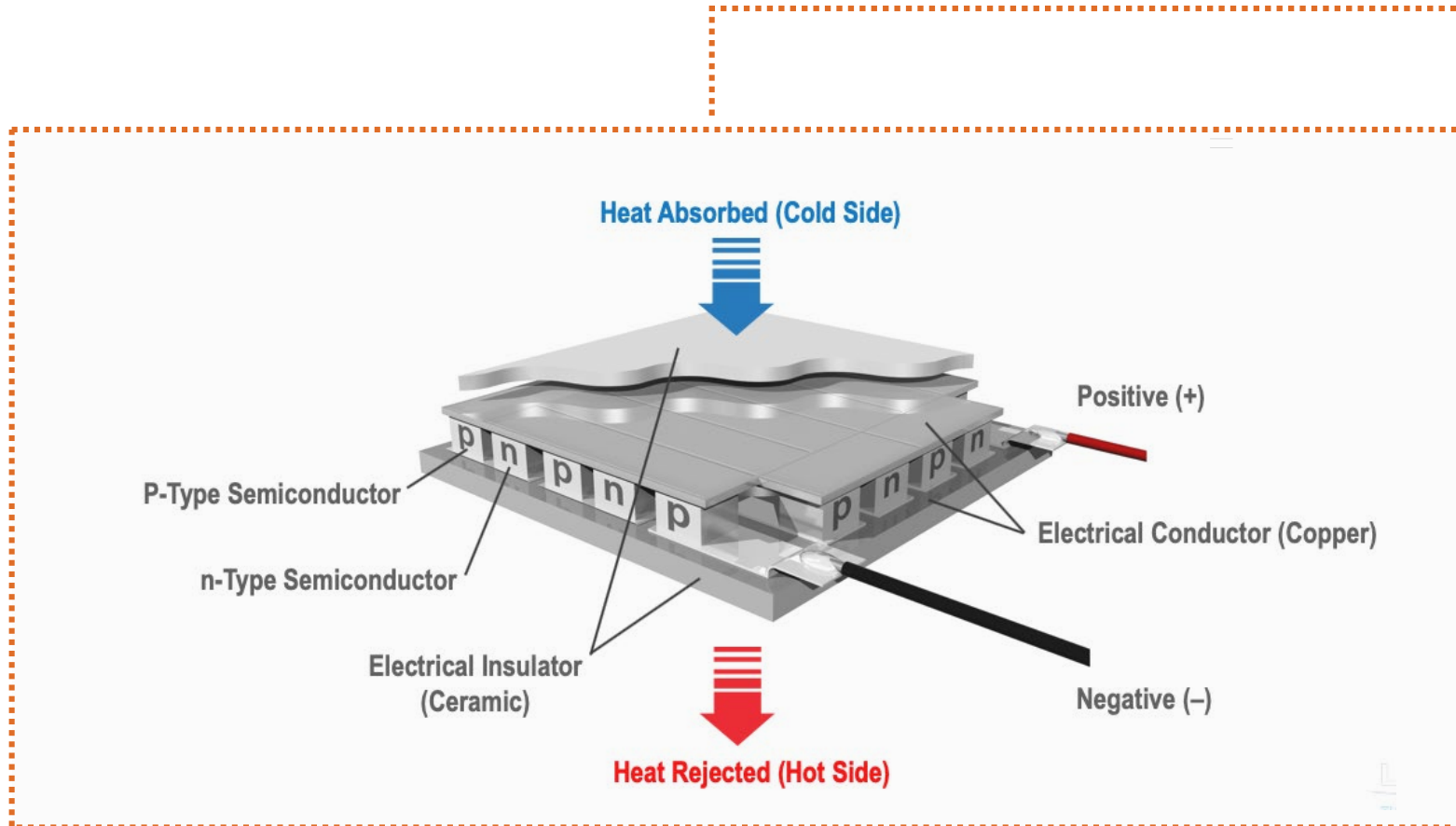


Collision Avoidance Systems

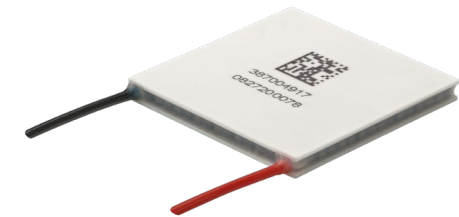


Artificial Intelligence


# Thermoelectric Cooling



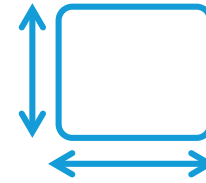
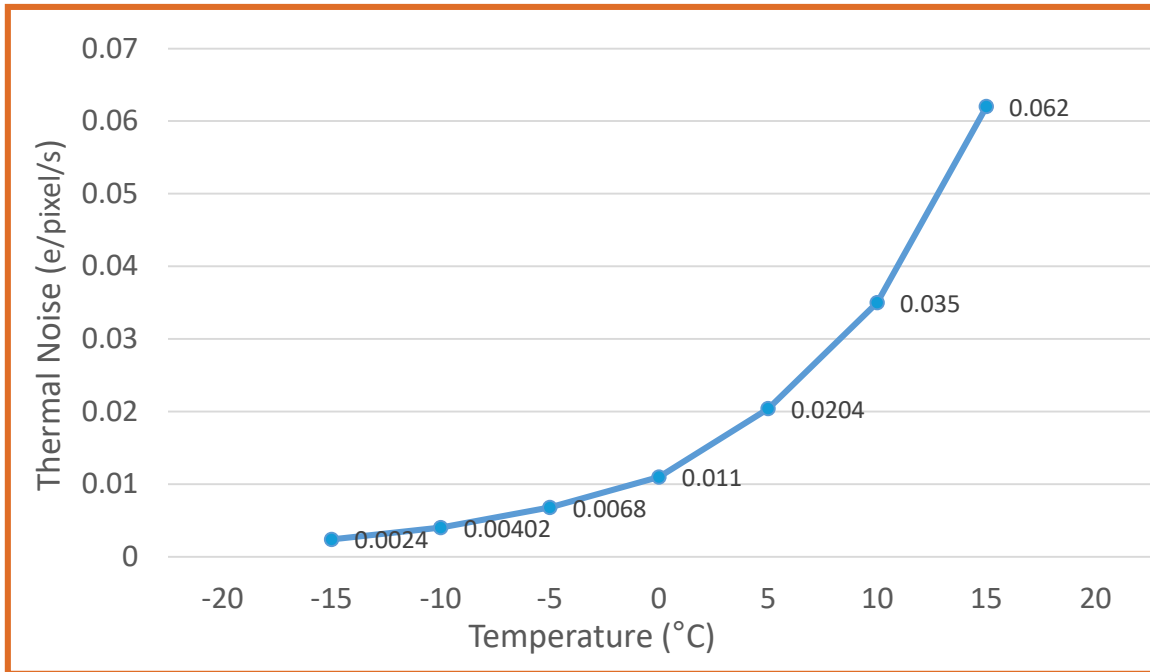
Thermoelectric coolers rapidly dissipate heat away from sensitive electronics



# Application Challenges

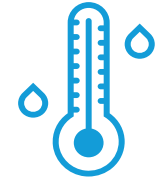


**THERMAL NOISE**  
Negatively affects image quality



## SWAP REQUIREMENTS

Thermoelectrics increase size, weight, power and cost of system



## CONDENSATION

Moisture can form on cold surfaces



## THERMAL SHORTING

Cause the thermoelectric cooler to draw more current

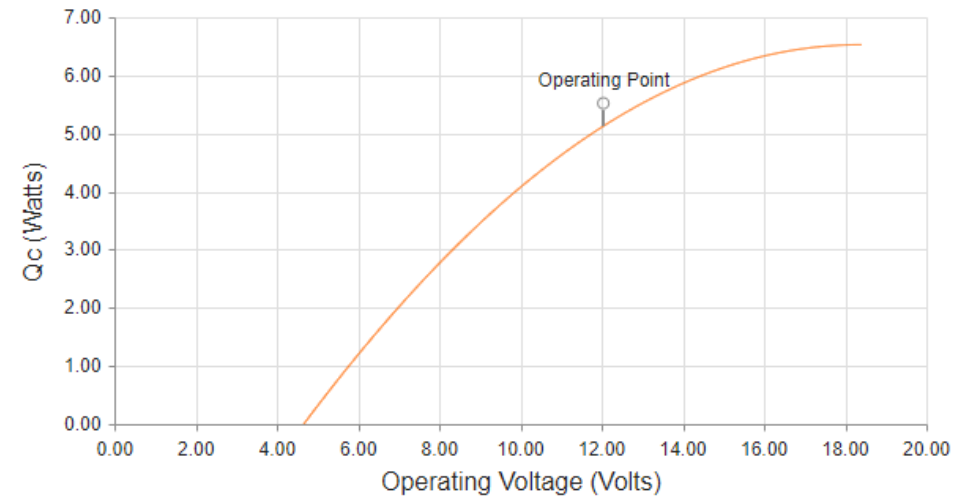
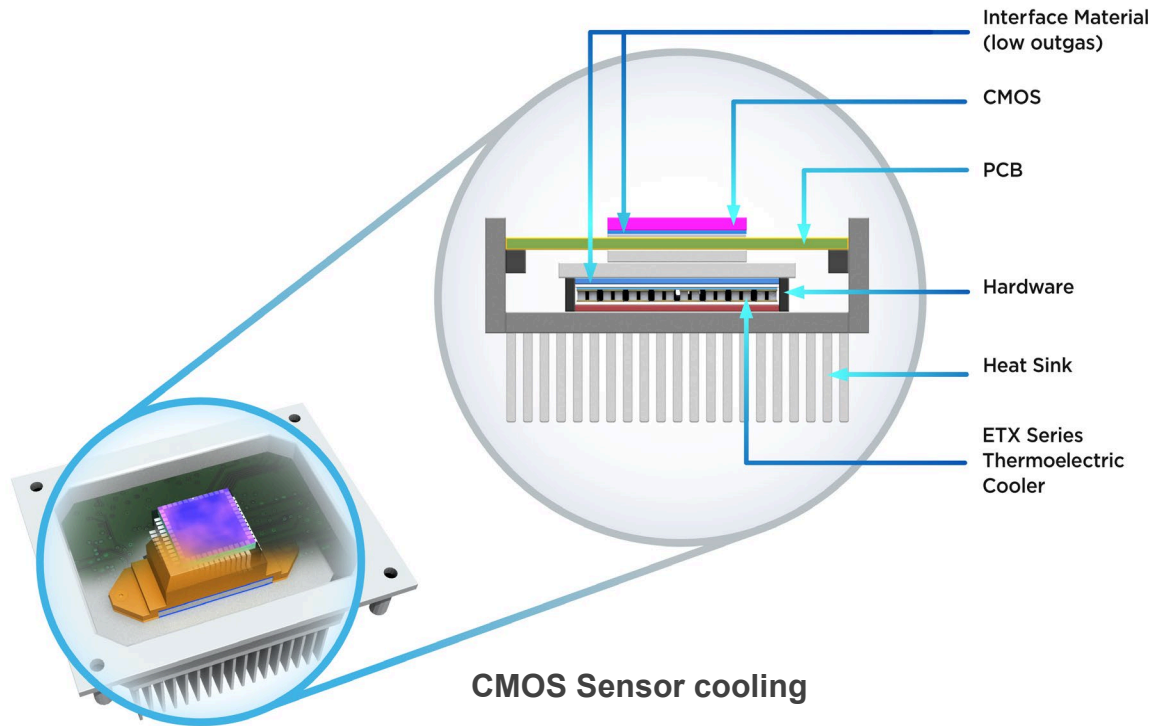
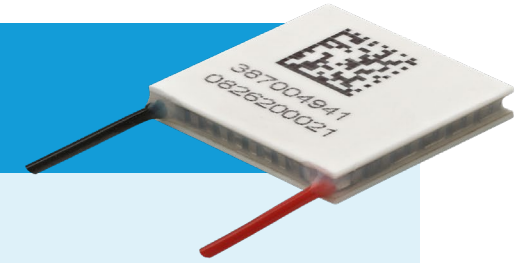


## OUTGASSING

Outgassing from standard thermal interface material can coat lens

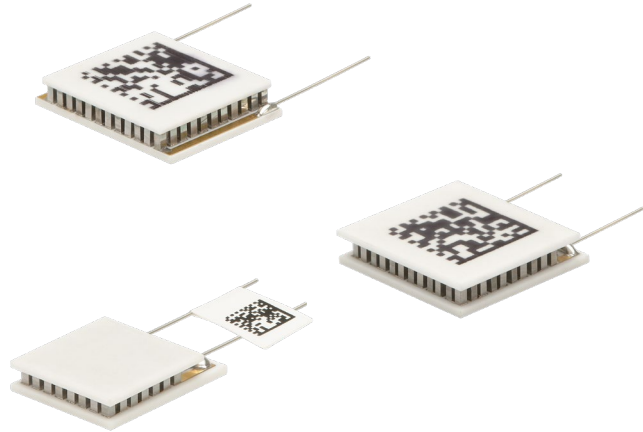
# Thermoelectrics in Imaging Sensors

Compact Thermoelectric coolers rapidly dissipate heat away from sensitive imaging sensors



Performance curve of thermoelectric cooler at 12 VDC

# OptoTEC™ OTX/HTX Series



The OptoTEC™ OTX/HTX Series deliver high heat pumping capacity in a footprint smaller than 3 X 4 mm

**HIGH  
PERFORMANCE**

**HIGH  
TEMPERATURE  
OPERATION**

OTX: 120°C  
HTX: 150 °C

**HIGH  
COP**

**MINIATURE  
FORM  
FACTOR**

**MEETS  
TELECORDIA  
REQUIREMENTS**

**LONG-LIFE  
OPERATION**

# HiTemp ETX Series

## High Temperature Operation

Proprietary construction withstands temperatures up to 150°C

## 10% Cooling Capacity Boost

Assembled with advanced thermoelectric material

## Environmentally Friendly

No hazardous CFC's used

## ( $\Delta T$ ) up to 83°C

Features a higher thermal insulating barrier compared to standard materials

## Compact Form Factor

Ideal for applications with tight space constraints

## High COP

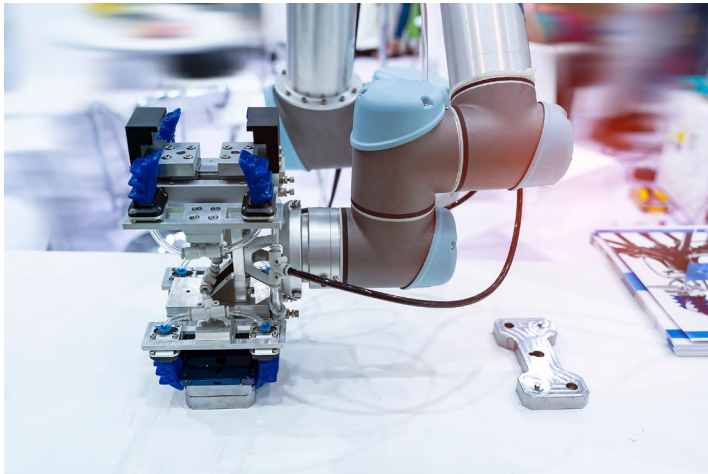
Require less input power to perform same cooling performance

## Reliable Solid-State

Robust construction assures long-life operation







## MACHINE VISION SYSTEM APPLICATIONS REQUIRE ACTIVE COOLING

Heat generated by surrounding electronics must be efficiently dissipated to **ensure high-quality images**.

## SPOT COOLING OF IMAGING SENSORS CAN BE CHALLENGING

**Thermal noise, space constraints** and **condensation protection** must be considered when designing a thermal solution.

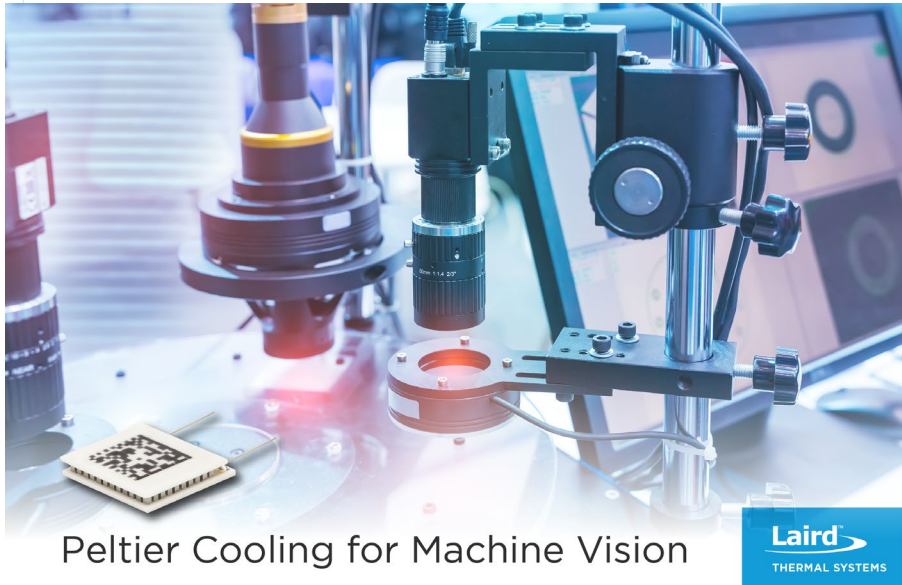
## THERMOELECTRIC COOLERS KEEP IMAGING SENSORS COOL

High Temperature thermoelectric coolers **utilize the Peltier effect** to cool the sensor below its maximum operating temperature.

## NEXT GENERATION THERMOELECTRIC COOLERS BOOST COOLING CAPACITY BY 10%

Designed to **survive high-temperature** environments, the OptoTEC™ OTX/HTX and HiTemp ETX Series offer cooling from 0.4 to 322 Watts in a **compact form factor**.

# For More Information

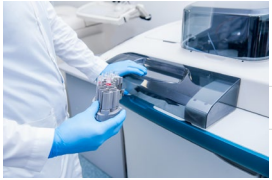


Find more information about  
[OptoTEC™ OTX/HTX Series](#)  
[HiTemp ETX Series](#)

Learn more about cooling for Machine Vision in our  
[Application Note](#)

# About Laird Thermal Systems

Laird Thermal Systems develops thermal management solutions for demanding applications



Medical



Analytical



Industrial



Transportation



Telecom

● **DIVERSE PRODUCT PORTFOLIO**  
Thermoelectric Coolers, Thermoelectric Cooler Assemblies, Temperature controllers and Liquid Cooling Systems

● **SOLVING COMPLEX ISSUES**  
Our engineers use advanced thermal modeling and management techniques to solve complex heat and temperature control problems

● **ACCELERATING TIME-TO-MARKET**  
We partner closely with our customers across the entire product development lifecycle.

● **MAXIMIZING PERFORMANCE**  
Our global manufacturing and support resources help customers maximize productivity, uptime, performance and product quality

Laird Thermal Systems is the optimum choice for standard or custom thermal solutions

Learn more by visiting  
[www.lairdthermal.com](http://www.lairdthermal.com)





Have a question or need more information about  
Laird Thermal Systems? Please contact us via the website at [www.lairdthermal.com](http://www.lairdthermal.com)



Thermoelectric-Coolers-for-Machine-Vision-Presentation-093021

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